

Date: Thursday, 2/23/2006 10:21:35 AM
 User: Kim Johnston

Process Sheet

9

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	OPTIONAL GROUND HANDLING
Job Number :	25906		
Estimate Number :	10341		
P.O. Number :	NIA	Part Number :	DSI 9213011
This Issue :	2/23/2006	Drawing Number :	DSI 9213 REV A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	NIA	Drawing Revision :	A
Previous Run :	25380	Material :	NIA
Written By :	SEE COMMENT BELOW	Due Date :	3/2/2006
Checked & Approved By :	KA 06.02.23	Qty:	2
Comment :	Est Rev:A 05.06.30 New issue KJ/JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP DSI 9213-011CHG001

DH 06/02/28

2.0	D3046041	Lug Bracket
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D3046-041

Lug Bracket

B25924 ✓

C206103117 (2)

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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**Comment:** INSPECT 100% KITS FOR COMPLETENESS

PU 6/3/17 (2)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9213-011

Location: _____

REVA C206103117 (2)

5.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Inspection Level 21

D 06/03/17 (2)

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSI 9213	REV. A SHEET 1 OF 1
DATE 01 08.24		TITLE OPTIONAL GROUND HANDLING	SCALE NTS
A	01.08.24	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND ICA-D058-672 REV. 0
IIN-D058-672 REV. B

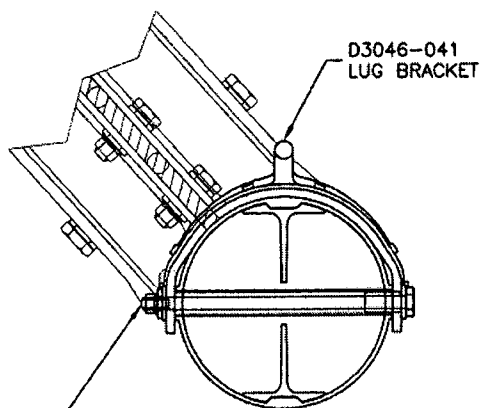
REF. US FAA STC: SR00912SE

Qty -011	Part Number	Description
X	DSI 9213-011	OPTIONAL GROUND HANDLING KIT
2	D3046-041	LUG BRACKET

FOR COMPATIBILITY WITH REGULAR OH-58 GROUND HANDLING WHEELS
D2659 BRACKETS MAY BE REPLACED WITH D3046-041 BRACKETS AS SHOWN:

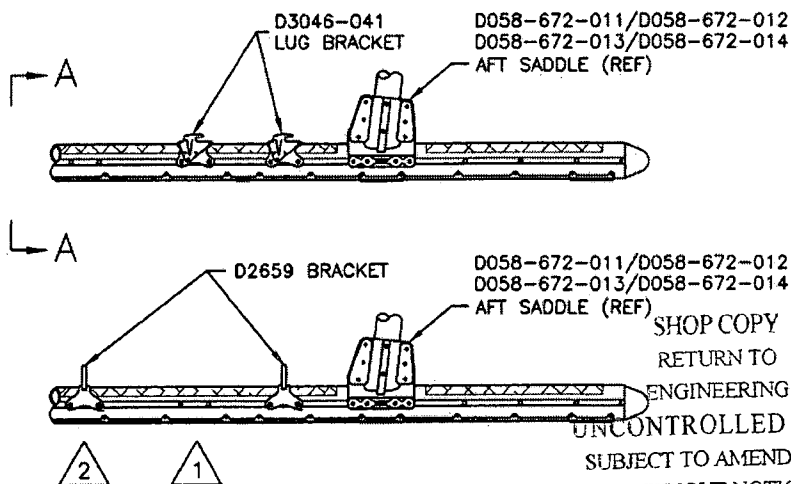
- 1) REMOVE EXISTING D2659 BRACKETS (IF INSTALLED)
- 2) MOVE D2651 PLUGS FROM LOCATION 1) TO LOCATION 2)
- 3) INSTALL D3046-041 BRACKETS USING EXISTING
HARDWARE AS SHOWN.
- 4) WEIGHT & BALANCE INCREASES AS FOLLOWS:

LONGITUDINAL			LATERAL	
Weight	Arm	Moment	Arm	Moment
0.5 lb	119.7 in	59.9 in lb	+/-42.0 in	+/-21.0 in lb
0.23 kg	3.05 m	0.70 m kg	+/-1.07 m	+/-0.25 m kg



VIEW A-A

AN3-41A BOLT (1)
D2652 BUSHING (2)
AN960JD10 WASHER (1)
MS21042L3 NUT (1)
(REF. 4 PLACES PER SKIDTUBE)



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WITHOUT NOTICE
WORK ORDER
NO. 25906

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